

Dry Block Calibrator
User Manual

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Rev. 202401U

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Before You Start

1.1 Symbols Used

Table 1 lists the International Electrical Symbols. Some or all of these symbols may be used on the instrument or in this manual.

Table 1 International Electrical Symbols

Symbol	Description
	AC (Alternating Current)
	AC-DC
	Battery
	CE Complies with European Union Directives
	DC
	Double Insulated
	Electric Shock
	Fuse
	PE Ground
	Hot Surface (Burn Hazard)
	Read the User's Manual (Important Information)
	Off
	On

1.2 Safety Information

Use this instrument only as specified in this manual. Otherwise, the protection provided by the instrument may be impaired.

The following definitions apply to the terms “Warning” and “Caution”.

- “WARNING” identifies conditions and actions that may pose hazards to the user.
- “CAUTION” identifies conditions and actions that may damage the instrument being used.

1.2.1 WARNINGS

To avoid personal injury, follow these guidelines.

- Use only a grounded AC mains supply of the appropriate voltage to power the instrument. The dry-well requires a maximum of 1 amp, 50/60 Hz, 110/220 VAC.
- **DO NOT** connect this unit to a non-grounded, non-polarized outlet.
- **DO** use a ground fault interrupt device.
- **HIGH VOLTAGE** is used in the operation of this equipment. **SEVERE INJURY or DEATH** may result if personnel fail to observe safety precautions. Before working inside the equipment, turn power off and disconnect power cord.
- **DO NOT** use this unit in environments other than those listed in the user’s manual.
- **DO NOT** use this unit for any application other than calibration work.
- Follow all safety guidelines listed in the user’s manual.
- Calibration Equipment should only be used by Trained Personnel.
- After the test is completed, turn off the power and unplug the power cord!
- During operation, please do not cut off the power directly unless necessary.
- The power cord should be properly grounded according to specifications. (Strictly distinguish between live wire, neutral wire and ground wire).
- The parameters and temperature and humidity sensors of the equipment have been calibrated. Non-professional operators are not allowed to change the internal parameters without authorization. If there is any problem, please contact the dealer.

1.2.2 CAUTIONS

To avoid possible damage to the instrument, follow these guidelines.

- Be sure to replace with a fuse of the same type and rating and voltage. When replacing a power cord, always replace it with an approved power cord of the correct rating and type.
- Protect the oven cavity and do not touch the oven cavity surface. Dirt will cause measurement errors, and the high temperature in the oven cavity may cause burns! Also do not put anything into the oven cavity! ! ! The furnace cavity cannot be transported if it is higher than 50°C.
- **DO NOT** use fluids to clean out the well.
- If a mains supply power fluctuation occurs, immediately turn off the instrument. Power bumps from brown-outs and black-outs could damage the instrument. Wait until the power has stabilized before re-energizing the instrument.

1.3 Authorized Service Centers

Please contact one of the following authorized Service Centers to coordinate service on your product:

Unit5Junction6IndustrialPark ElectricAvenue
Birmingham
B67JJ
Email:info@undercontrol.co.uk Tel:+441212382795

2 Introduction

This series dry well furnace is perfect for the calibration of thermal sensors in industries such as glass making, electrical power, automotive and material processing.

This dry well furnace utilizes a specially profiled heater that gives a central zone of constant temperature, and at just 6kgs, it is compact and portable enough for easy use onsite. With convenient touch screen and one point set function, which provides optimal control and accuracy throughout the full range of the unit.

This dry well furnace cools quickly, and can stabilize in 15 minutes. The insert dimensions are: 24.8mm(diameter) x 160mm(depth), and custom inserts can be machined per customer specifications. It also includes RS232 or RS485 host, and can be used in English, French, Italian, or Spanish etc.

The Reference is “JJF 1257-2010 Calibration method of dry furnace”



Figure 1 dry block calibrator

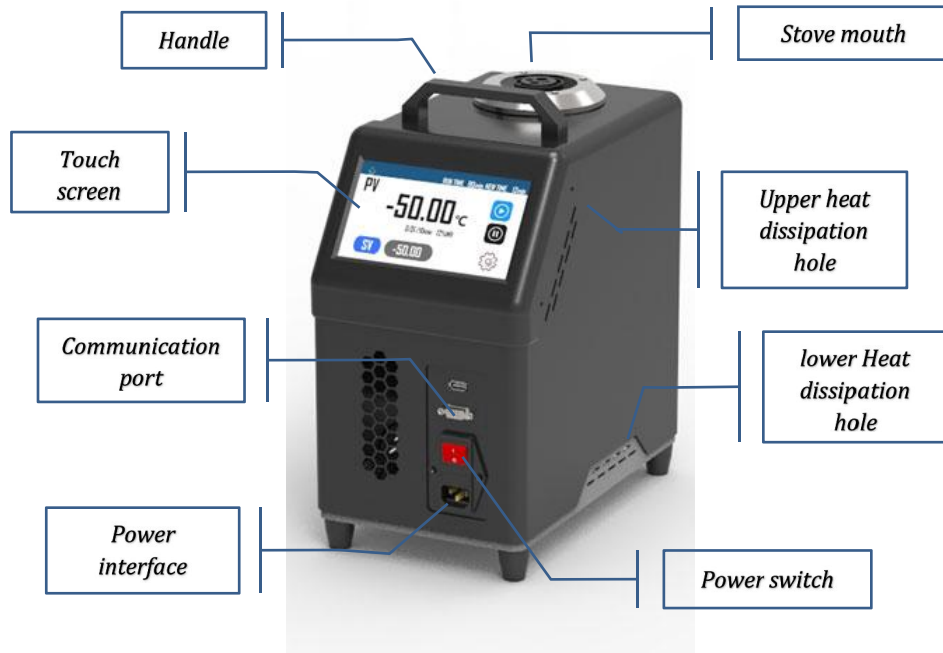


Figure 2 Machine diagram

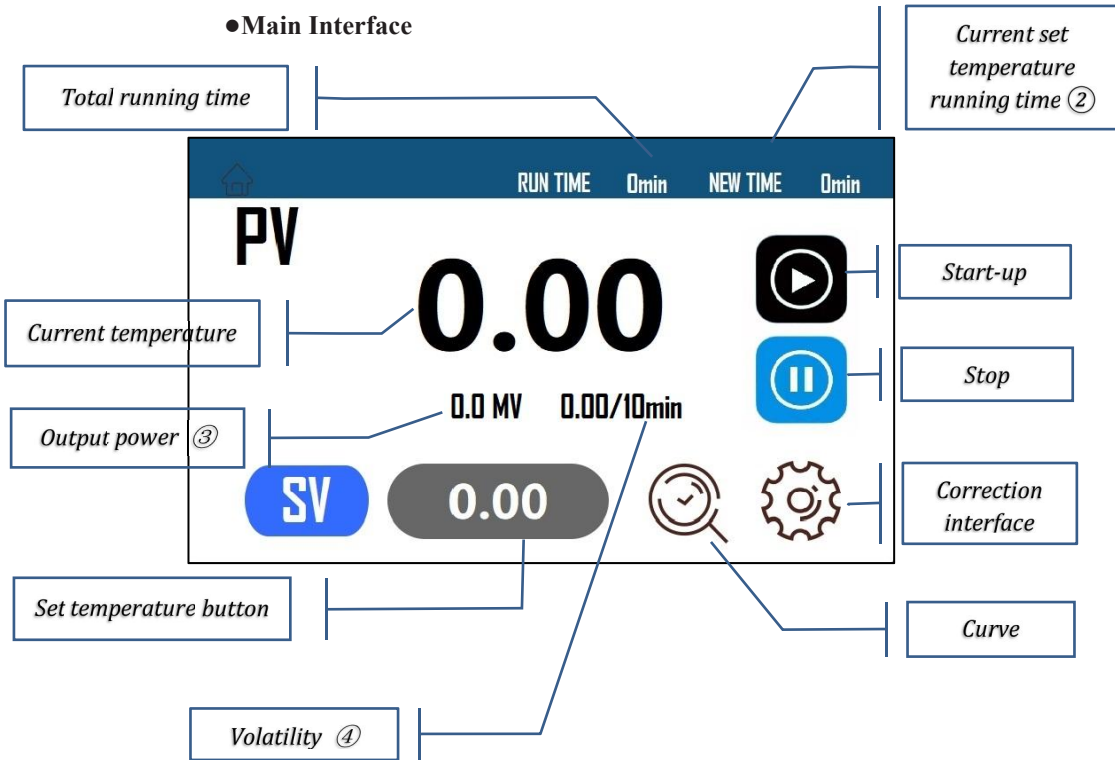
Note:

- Power switch : Power switch "O" means off and "-" means on. When the power is turned on, the switch light will light up.
- Power interface : Power input: AC110 or AC220V $\pm 10\%$. Please confirm according to the ordering information. Do not connect AC110V equipment to a power supply system higher than AC110V. This may cause the fuse to burn out or even damage the equipment!

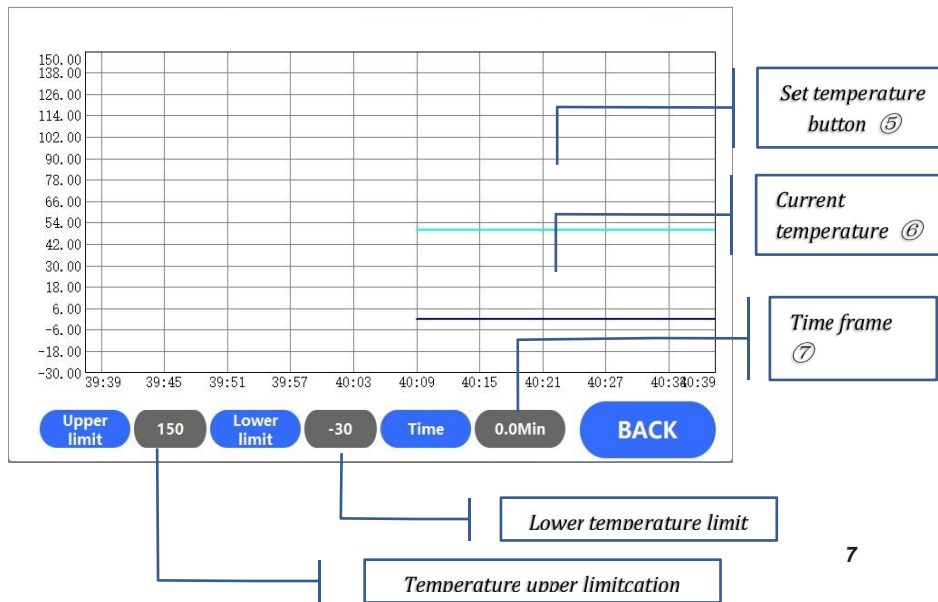
- Communication : The communication interface includes a USB interface and an RS232 interface. The USB interface is used for software upgrades and debugging equipment. It does not serve the purpose of a standard USB interface. Please do not connect any USB devices and lines other than the U disk used for debugging and upgrades. , please be responsible for any damage to equipment and lines caused by incorrect connection. For the definition of the RS232 interface and communication-related information, please refer to the communication protocol chapter in the manual. (Note: Some models of equipment do not have communication functions and are not equipped with an RS232 interface. Please refer to the ordering information)
- Touchscreen : The device has no physical operation buttons. All operations are completed by the LCD touch screen. Do not press hard when using it. Do not use sharp and hard objects to operate. Do not use corrosive solvents to wipe the screen. Do not try to disassemble the device. Please do not use it when transporting the device. Do not place the screen on the bottom, do not place heavy objects on the screen during transportation, and be sure to stay away from high temperature, extreme cold, and other environments that may cause damage to the screen. If the screen is damaged due to the above matters, it will Cannot enjoy free warranty!
- Handle : The device handle can only bear the weight of the device itself. Do not lift the device with other heavy objects attached!
- Dissipation hole : When the equipment is running, please be careful not to place any light objects or dust particles around the air inlet. Otherwise, foreign matter may be inhaled during operation and cause damage. Do not place anything that blocks the air outlet at the air outlet. This may cause poor heat dissipation and damage the equipment. damage!

2.1 User Interface

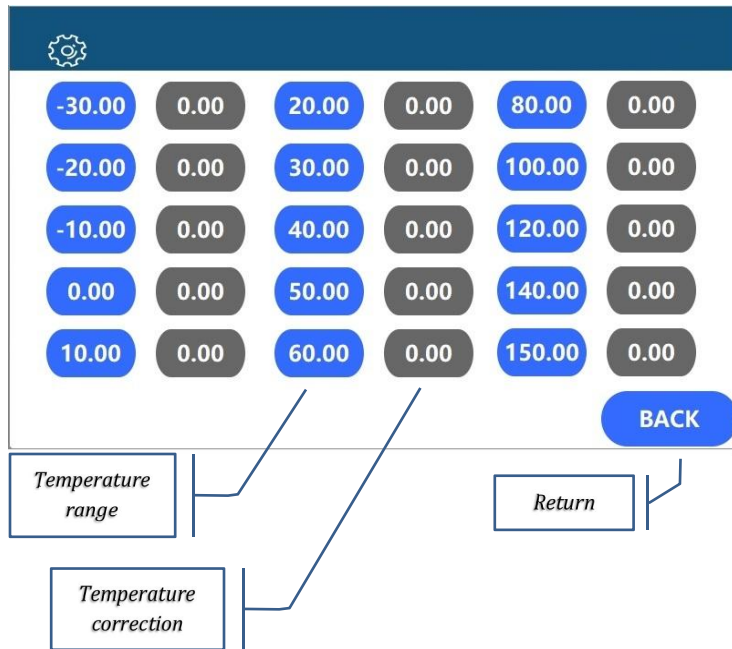
•Main Interface



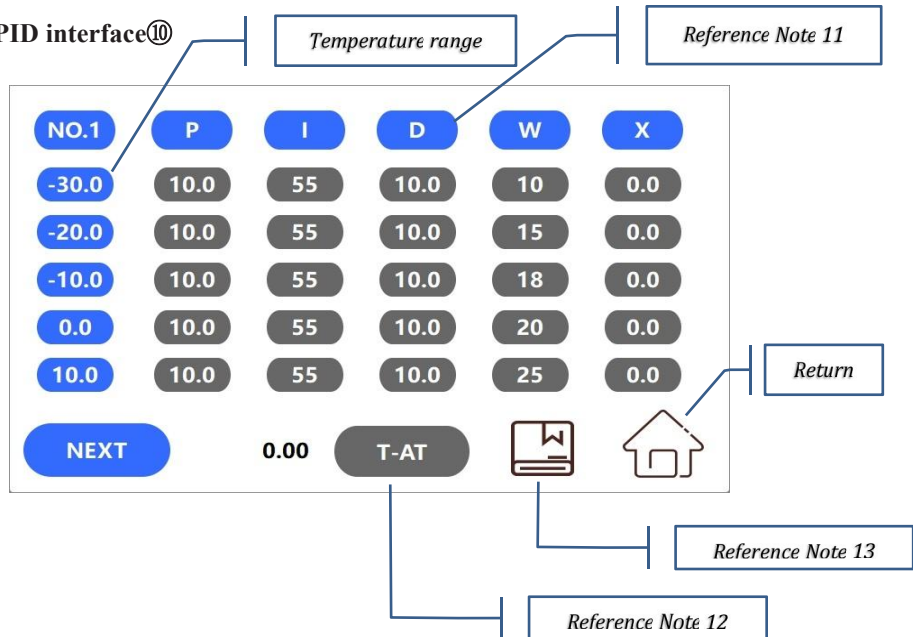
•Temperature Curve interface (For certain models only)



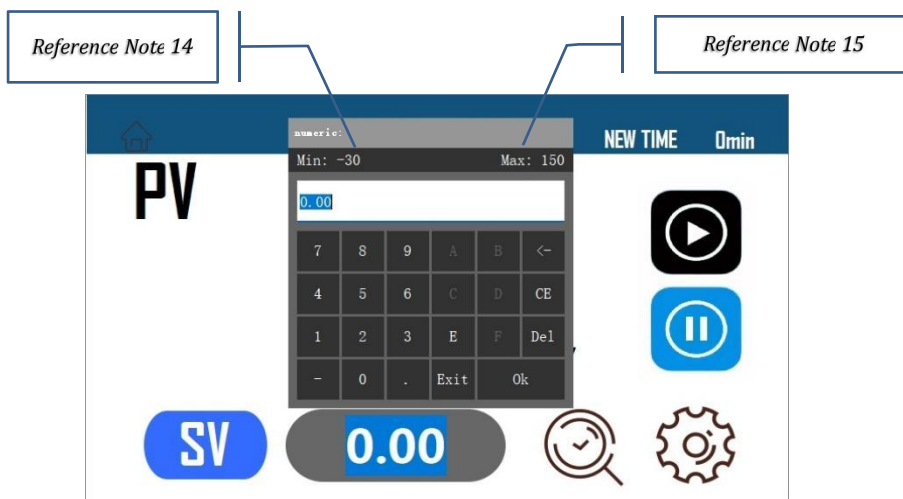
•Temperature Curve interface



•PID interface^⑩



●Numeric keypad interface



Note:

- 1.Total running time: The total running time after setting the temperature and starting. After stopping, the timer ends and is cleared.
- 2.Current set temperature running time: When the temperature is reset, the running time of the current set temperature will be restarted from zero.
- 3.Output power: The output power of the current device. The power will be automatically adjusted and cannot be changed manually.
4. Volatility: The degree of fluctuation of the current temperature within 10 minutes. It takes a certain time for the temperature to stabilize. Different equipment will eventually stabilize with different stabilization times.
- 5.Set temperature button: The cyan line indicates the current set temperature.
- 6.Current temperature: The blue line indicates the current actual temperature.
- 7.Time frame: The time range of the temperature curve.
- 8.Temperature upper limitation port: The temperature upper limit setting value of the curve.
- 9.Lower temperature limit: The lower temperature limit setting value of the curve.
10. Internal parameter setting interface: Internal parameters have been set at the factory. Please do not modify any parameters without the consent of the supplier.

11. Internal parameter setting interface: NO.1-This is currently the first page of the internal parameter setting interface. The three parameters P, I, and D are automatically generated by the self-tuning function. Only in special circumstances, professionals can fine-tune the parameters. W-Set different power upper limits corresponding to different temperature ranges. The power size is set according to the balance between the speed of temperature rise and fall and the stabilization time. Too large or too small power will cause stability problems. Please do not adjust by yourself. Otherwise, the equipment will be permanently damaged! X-corresponds to the correction value in different temperature ranges. This correction value is the factory calibration value. Please do not modify it without authorization, otherwise it will cause a certain temperature deviation. Users should adjust the calibration value in the external temperature correction interface.

12. Self-tuning function: When the temperature is unstable, the self-tuning function can automatically adjust the stability. Please do not use it casually!

13. Save: When auto-tuning or manually modifying parameters, you must click the save button to modify the parameters.

14. Numeric keyboard: The lowest temperature that can be set by the current device.

15. Numeric keyboard: The maximum temperature that can be set by the current device.

3 Specifications and Environmental Conditions

3.1 Specifications

Temperature Range	-50°C~ +150°C
Display Accuracy	±0.3°C±0.5°C Full range
Display Stability	±0.05°C /10min Full range
Working Condition	0°C~ 35°C, 30 % ~ 80 %RH (No condensation)
	< 2000 m
Working Environment	23°C±2
Depth	Total depth 160 mm
Insert Diameter	24.8 mm
Stable Time	15 min
Resolution	0.01°
Display	LCD display, °C or °F
Dimensions	310 mm*190 mm*340 mm
Weight	6 kg
Power	100 V ~ 115 V (±10 %) 50/60 Hz, 575 W
	200 V ~ 230 V (±10 %) 50/60 Hz, 575 W
Fuse	115 V : 6.3 AT 250 V
	230 V : 3.15 AT 250 V
Communication Interface	RS-232/RS-485(only one)

3.2 Environmental Conditions

Although the instrument has been designed for optimum durability and trouble-free operation, it must be handled with care. The instrument should not be operated in an excessively dusty or dirty environment. Maintenance and cleaning recommendations can be found in the Maintenance Section of this manual.

The instrument operates safely under the following conditions:

- Temperature range: 15~25°C
- Humidity range: $\leq 75\%RH$
- Pressure: 75kPa–106kPa
- Mains voltage within $\pm 10\%$ of nominal
- Vibrations in the calibration environment should be minimized
- Altitude :1000m at most

3.3 Warranty

We warrants this product to be free from defects in material and workmanship under normal use and service for a period as stated in our current product catalog from the date of shipment. This warranty extends only to the original purchaser and shall not apply to any product which, in our sole opinion, has been subject to misuse, alteration, abuse or abnormal conditions of operation or handling.

Software is warranted to operate in accordance with its programmed instructions on appropriate products. It is not warranted to be error free.

Our obligation under this warranty is limited to repair or replacement of a product which is returned to us within the warranty period and is determined, upon examination by us, to be defective. If we determines that the defect or malfunction has been caused by misuse, alteration, abuse or abnormal conditions or operation or handling, we will repair the product and bill the purchaser for the reasonable cost of repair.

To exercise this warranty, the purchaser must forward the product after calling or writing an Authorized Service Center (see Section 1.3) for authorization. The Service Centers assume NO risk for in-transit damage.

THE FOREGOING WARRANTY IS PURCHASER'S SOLE AND EXCLUSIVE REMEDY AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OR MECHANTABILITY, OR FITNESS FOR ANY PARTICULAR PURPOSE OR USE.WE SHALL NOT BE LIABLE FOR ANY SPECIAL, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES OR LOSS WHETHER IN CONTRACT, TORT, OR OTHERWISE.

4 Quick Start

4.1 Unpacking

Unpack the instrument carefully and inspect it for any damage that may have occurred during shipment. If there is shipping damage, notify the carrier immediately.

And here's notice before use:

1. It is strictly prohibited to tilt, invert or lay flat during transportation. If there is any tilt, be sure to leave it for 24 hours before normal use.
2. After removing the outer packaging of the equipment, it must be left undisturbed for 24 hours before it can be used normally and powered on.
3. Be sure to unpack and inspect the goods within 3 days of receiving them. If there are any damaged parts or incomplete parts, please contact our company in time.

Verify that the following components are present:

- Dry block calibrator*1
- Power cable*1
- Insert *1
- Insert lift*1
- Carrying suitcase*1
- User's Manual*1

4.2 Set up

Place the instrument upright on a flat stable surface. The area around the instrument must be clear to allow adequate air circulation. For best results operate the instrument in room of constant temperature between 15 to 25°C free from drafts. Stable ambient temperatures allow stable well gradients and less drift.

Turn on the power to the calibrator by toggling the power switch on. The touch screen will light up and show the ambient temperature, the unit is not at the correct temperature until the touch screen is lighting up.

4.3 Power

Connect the power cord provided into the instrument and plug the other end into a power socket of specified voltage. Normally this will be 110/220 VAC, 50/60 Hz.

5 General Operation

5.1 Set up

Check whether the power cord connection is tight and whether the wire diameter of the power socket meets the usage requirements (the wire diameter is not less than 0.75 square meters)! Make sure the electrical outlet is properly grounded!

Place the dry block calibrator upright on a flat stable surface. The area around the instrument must be clear to allow adequate air circulation. For best results operate the dry-well in room of constant temperature between 18 to 25° C (64 to 77° F) free from drafts. Stable ambient temperatures allow stable well gradients and less drift.

5.2 Measurement

*Turn on the power and wait for the touch screen self-test to complete before entering the main work interface.

*Set the temperature calibration point: The calibration process should be carried out in the order from low temperature to high temperature. Enter the required temperature and humidity on the touch screen: for example: 50°C. After setting, click the "Start" button and the device will start running automatically (Note: Run During this period, you only need to change the set temperature (no need to click the start button).

*Wait for the temperature and humidity to reach the set detection point and stabilize for more than 15 minutes before starting detection.

*Read the recording standards and the readings of the inspected equipment respectively to complete the current point detection.

*Set the next calibration point and proceed to the next temperature point detection until the detection is completed.

*After the test is completed, click the stop button to turn off the power. When the temperature in the furnace is higher than 350 degrees, wait until the temperature drops to 350 degrees or below before turning off the power.

5.3 After use

1. Waiting the calibrator to cooling down to around the room temperature
2. Turn off the power of the machine
3. Put the calibrator stand on the flat and avoid the heat/cold object until next use

6 Test Probe Calibration

For optimum accuracy and stability, allow the calibrator to warm up for 10 minutes after power-up and then allow adequate stabilization time after reaching the set-point temperature. After completing calibration, allow the block to cool before switching the power off.

Never introduce any foreign material into the probe hole of the insert. Fluids, etc., can leak into the calibrator causing damage to the calibrator or binding and damage to your probe.

6.1 Calibration Methods

•Comparison Calibration

Comparison calibration involves testing a probe against a similar reference probe. The advantage to this method is that better accuracy can be achieved since errors due to dry-well inaccuracy, stem effect, and drift can be reduced.

After inserting the probes to be calibrated, allow sufficient time for the probes to settle and the temperature of the dry-well to stabilize.

It is best if both the reference probe and the probe under test are the same size and construction. Using probes with different lengths, diameters and materials will have different stem effects causing an unknown temperature difference. All dry-wells have horizontal and vertical gradients that change with temperature. This is an unknown variable which can be factored out if probes are the same type, length, diameter, and material. Probes should be inserted to the same depth in the well. The following procedure can be used to calibrate a probe against a reference while eliminating error due to temperature gradients between wells.

- Place the reference probe in one well.
- Place the probe to be calibrated, the unit under test (UUT), in another well.
- With the reference inserted into one well and the probe under test inserted into a second well, make measurements of each.
- Swap the locations of the reference probe and probe under test. Allow plenty of time for thermal settling.
- Make another set of measurements of the reference probe and the probe under test.
- Average the two measurements of the reference probe. Average the two measurements of the probe under test. Averaging the two measurements in this way eliminates error due to temperature gradients between the two wells.

- Compare the averaged measurement of the probe under test with the averaged measurement of the reference probe.
- For best results repeat the test several times at the same temperature and at different temperatures.

This method can be used with different types of probes but the user must determine the uncertainty of the measurement.

● Calibration of Multiple Probes

Fully loading the calibrator with probes increases the time required for the temperature to stabilize after inserting the probes. Be sure that the temperature has stabilized before starting the calibration.

Multiple probes may be calibrated simultaneously using either the direct or comparison calibration method. Stem effect will cause less error in the comparison calibration method than with the direct calibration method.

6.2 Dry-Well Characteristics

● Vertical Gradient

There is a temperature gradient vertically in the test well. The heater has been applied to the block in such a way as to compensate for nominal heat losses out of the top of the dry-well and minimize vertical temperature gradients. However, actual heat losses will vary depending on the number and types of probes inserted into the calibrator and the block temperature. For best results, insert probes the full depth of well.

● Stabilization and Accuracy

The stabilization time of the dry-well calibrator will depend on the conditions and temperatures involved. Typically, the dry-well will be stable to 0.1°C within 5 minutes of reaching the set-point temperature as indicated by the display. Ultimate stability will be achieved 20 to 30 minutes after reaching the set temperature.

Inserting a cold probe into a well will require another period of stabilization depending on the magnitude of the disturbance and the required accuracy. For example, inserting a ¼ inch diameter room probe at temperature into a sleeve at 300°C will take approximately 5 minutes to be within 0.1°C of its set-point and will take 10 minutes to achieve maximum stability.

Decreasing the time required for the calibration process can be accomplished by knowing how soon to make the measurement. It is recommended that typical measurements be made at the desired temperatures with the desired test probes to establish these times.

7 Heating and cooling time reference table

Temperature	Heating time	Stable time
Room temperature to -50°C	45min	15min
Room temperature to +150°C	20min	15min
+150°C~Room temperature	75min	15min

The instrument operates safely under the following conditions:

- Temperature range: 15~25°C
- Humidity range: $\leq 75\%RH$
- Pressure: 75kPa~106kPa
- Mains voltage within $\pm 10\%$ of nominal
- Vibrations in the calibration environment should be minimized
- Altitude :1000m at most

8 Maintenance

The calibration instrument has been designed with the utmost care. Ease of operation and simplicity of maintenance have been a central theme in the product development. Therefore, with proper care the instrument should require very little maintenance. Avoid operating the instrument in an oily, wet, dirty, or dusty environment.

- If the outside of the instrument becomes soiled, it may be wiped clean with a damp cloth and mild detergent. DO NOT use harsh chemicals on the surface which may damage the paint.
- It is important to keep the well of the calibrator clean and clear of any foreign matter. DO NOT use fluid to clean out the well.
- The dry-well calibrator should be handled with care. Avoid knocking or dropping the calibrator.
- DO NOT slam the probe stems into the well. This type of action can cause a shock to the sensor.
- If a hazardous material is spilt on or inside the equipment, the user is responsible for taking the appropriate decontamination steps as outlined by the national safety council with respect to the material.
- If the mains supply cord becomes damaged, replace it with a cord with the appropriate gauge wire for the current of the instrument. If there are any questions, call us for more information.
- If the instrument is used in a manner not in accordance with the equipment design, the operation of the dry-well may be impaired or safety hazards may arise.

9 After-sales

The following quality guarantees are specially made to the majority of users:

This verification device fully meets the technical and parameter index requirements put forward by the bidding party. The equipment equipped with it has passed the factory inspection and has a certificate of conformity. The device meets the requirements of the latest national verification regulations and is responsible for transporting the equipment to the installation site.

Our company will carry out the necessary on-site installation, commissioning and other technical services for the equipment. Provide a detailed supply list for the sold products, including the performance parameters of the main components, the place of origin, and the manufacturer. At the same time, a full set of technical documents, installation manuals, spare parts manuals, maintenance instructions and other materials are provided.

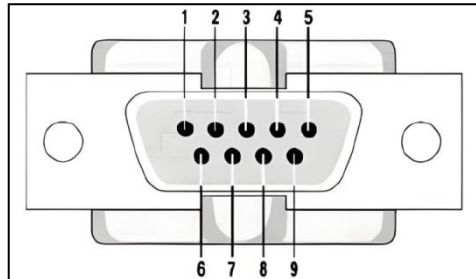
Our company will also provide detailed quality assurance measures, related technical documents and user manuals. Ensure that the equipment sold is in good condition and qualified. If quality problems are found, the buyer can return the goods immediately, and the supplier is responsible for replacement. Three guarantees (including repair, replacement, and return) will be implemented within one year after the product is sold. The warranty period is 1 year. After the warranty period, timely maintenance services are still provided, and only the cost of spare parts is charged. Commit to users to ensure on-site tracking services. Responsible for delivery, installation, commissioning, and conscientiously do well in reception and registration for users' letters, calls, and visits, and make clear and timely handling.

If the product breaks down, reply within 12 hours after receiving the user's call or written notice. Provide users with various forms of free technical training and technical guidance, assist users to establish various operating procedures and management systems for the use and management of the system (equipment), meet the technical requirements of users, and ensure the safe, reliable and efficient operation of the equipment.

After the equipment is delivered to use, our company will provide users with vulnerable parts for a long time, and only charge the cost. Free upgrade and maintenance of system software.

10 Communication Protocol

●Port



② RS232 RXD ③ RS232 TXD ⑤ GND

●Serial port parameter settings

Station number: 1 Baud rate: 38400 Data bits: 8 Stop bits: 1 Parity bit: NONE

●Command list

1. 01 reading coil

from address	function code	initial address	Number of coils	CRC check
--------------	---------------	-----------------	-----------------	-----------

Answer:

from address	function code	Number of bytes	Number of coils	CRC check
--------------	---------------	-----------------	-----------------	-----------

For example:

Read: 01 01 00 13 00 13 8C 02

Answer: 01 01 03 CD 6B 05 42 82

2. 05 Write a single coil

from address	function code	Output address	output value	CRC check
--------------	---------------	----------------	--------------	-----------

Answer:

from address	function code	Output address	output value	CRC check
--------------	---------------	----------------	--------------	-----------

For example:

Read: 01 05 00 00 FF 00 8C 3A

Answer: 01 05 00 00 FF 00 8C 3A

3. 03 Read register

from address	function code	Read the first address of data	Read data quantity	CRC check
--------------	---------------	--------------------------------	--------------------	-----------

Answer:

from address	function code	Number of bytes	Read data	CRC check
--------------	---------------	-----------------	-----------	-----------

For example:

Read: 01 03 03 00 00 02 C4 4F

Answer: 01 03 04 00 C8 00 00 7B CD

4. 06 Write a single register

from address	function code	write data address	write data	CRC check
--------------	---------------	--------------------	------------	-----------

Answer: Original data return

For example:

Read: 01 06 03 00 00 C8 88 18

Answer: 01 06 03 00 00 C8 88 18

5. 10 Write multiple registers

from address	function code	Register starting address	Number of registers	Number of bytes	Register value	CRC check
--------------	---------------	---------------------------	---------------------	-----------------	----------------	-----------

Answer:

from address	function code	Register starting address	Number of registers	CRC check
--------------	---------------	---------------------------	---------------------	-----------

For example:

Read: 01 10 00 0A 00 02 04 00 00 43 48 42 D6

Answer: 01 10 00 0A 00 02 61 CA

●Communication address

Function	Data address (hexadecimal)
On/off	0001
Set temperature	000A
Current temperature	000C

On: 01 06 00 01 00 01 19 CA

Off: 01 06 00 01 00 00 D8 0A

Set temperature(0°C): 01 06 00 0A 00 00 A9 C8

Current temperature: 01 03 00 0C 00 01 44 09



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